Safety Data Sheet

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This Safety Data Sheet (SDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a SDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product’s recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

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Supercedes Date: 09/11/06

SECTION 1: Identification

1.1. Product identifier
3M™ Electrically Conductive Adhesive Transfer Tape 9703

Product Identification Numbers
70-0000-5331-7, 70-0061-1976-5, 70-0064-1724-3, 70-0064-1725-0, 70-0160-4136-3, GT-4000-6423-1

1.2. Recommended use and restrictions on use

Recommended use
Bonding

1.3. Supplier’s details
MANUFACTURER: 3M
DIVISION: 3M United Kingdom
Electronics Materials Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
This product is exempt from hazard classification according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements
Signal word
Not applicable.

Symbols
Not applicable.
Pictograms
Not applicable.

2.3. Hazards not otherwise classified
None.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylate Adhesive</td>
<td>Trade Secret*</td>
<td>40 - 70</td>
</tr>
<tr>
<td>Nickel</td>
<td>7440-02-0</td>
<td>15 - 40</td>
</tr>
<tr>
<td>Silver</td>
<td>7440-22-4</td>
<td>3 - 7</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
No need for first aid is anticipated.

Skin Contact:
No need for first aid is anticipated.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Not applicable.
6.2. Environmental precautions
Not applicable.

6.3. Methods and material for containment and cleaning up
Not applicable. Collect as much of the spilled material as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls
Not applicable.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
Eye protection not required.

Skin/hand protection
No protective gloves required.

Respiratory protection
Respiratory protection is not required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Physical Form</td>
<td>Solid</td>
</tr>
<tr>
<td>Specific Physical Form</td>
<td>Roll of Tape</td>
</tr>
<tr>
<td>Odor, Color, Grade</td>
<td>translucent, slight acrylate odor</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>
Flammability (solid, gas) Not Classified
Flammable Limits(LEL) Not Applicable
Flammable Limits(UEL) Not Applicable
Vapor Pressure Not Applicable
Vapor Density Not Applicable
Density Not Applicable
Specific Gravity Not Applicable
Solubility in Water Nil
Solubility- non-water Not Applicable
Partition coefficient: n-octanol/ water No Data Available
Autoignition temperature Not Applicable
Decomposition temperature Not Applicable
Viscosity Not Applicable
Volatile Organic Compounds Not Applicable
Percent volatile 0 %
VOC Less H2O & Exempt Solvents Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products
<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>None known.</td>
<td></td>
</tr>
</tbody>
</table>

Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects
Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
No health effects are expected.

Skin Contact:
No health effects are expected.

Eye Contact:
Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Ingestion:
No health effects are expected.

Additional Information:
This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>No data available; calculated ATE &gt; 5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Nickel</td>
<td>Dermal</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Nickel</td>
<td>Inhalation-Dust/Mist (4 hours)</td>
<td>Rat</td>
<td>LC50 &gt; 2.55 mg/l</td>
</tr>
<tr>
<td>Nickel</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 9,000 mg/kg</td>
</tr>
<tr>
<td>Silver</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
</tbody>
</table>

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nickel</td>
<td>Rabbit</td>
<td>Minimal irritation</td>
</tr>
</tbody>
</table>

### Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nickel</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
</tbody>
</table>

### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nickel</td>
<td>Human</td>
<td>Sensitizing</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Carcinogenicity
Reproductive Toxicity

Reproductive and/or Developmental Effects
For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nickel</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>Causes damage to organs through prolonged or repeated exposure</td>
<td>Rat</td>
<td>LOAEL 0.001 mg/l</td>
<td>13 weeks</td>
</tr>
</tbody>
</table>

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information
Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information
Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/container in accordance with the local/regional/national/international regulations.

Proper destruction may require the use of additional fuel during incineration processes. Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): D011 (Silver)

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.
transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**
Contact 3M for more information.

311/312 Hazard Categories:

- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No
- Immediate Hazard - No
- Delayed Hazard - No

**15.2. State Regulations**
Contact 3M for more information.

**15.3. Chemical Inventories**
This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

**15.4. International Regulations**
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**SECTION 16: Other information**

**NFPA Hazard Classification**
- Health: 0
- Flammability: 1
- Instability: 0
- Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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