SECTION 1: IDENTIFICATION

Product Identifier
Product Form: Mixture
Product Name: Gorilla Epoxy - Resin
Synonyms: Epoxy Resin

Intended Use of the Product
Epoxy

Name, Address, and Telephone of the Responsible Party
Company
The Gorilla Glue Company
2101 E. Kemper Road
Cincinnati, Ohio 45241
513-271-3300
www.gorillatough.com

Emergency Telephone Number
Emergency number: 1-800-420-7186 (Prosar)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture
Classification (GHS-US)
Skin Irrit. 2 H315
Eye Irrit. 2A H319
Skin Sens. 1 H317
Aquatic Chronic 2 H411
Full text of H-phrases: see section 16

Label Elements
GHS-US Labeling
Hazard Pictograms (GHS-US)

Signal Word (GHS-US) : Warning
Hazard Statements (GHS-US)
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary Statements (GHS-US)
P261 - Avoid breathing vapors, mist, or spray.
P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, and eye protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P391 - Collect spillage.
Other Hazards Not available
Unknown Acute Toxicity (GHS-US) Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Mixture</th>
<th>Name</th>
<th>Product Identifier</th>
<th>% (w/w)</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Bisphenol A-epichlorohydrin polymer</td>
<td>(CAS No) 25068-38-6</td>
<td>&gt;= 60</td>
<td>Skin Irrit. 2, H315, Eye Irrit. 2A, H319, Skin Sens. 1, H317, Aquatic Chronic 2, H411</td>
</tr>
<tr>
<td></td>
<td>(3-(2,3-Epoxypropoxy)propyl)trimethoxysilane</td>
<td>(CAS No) 2530-83-8</td>
<td>&gt;= 0.1</td>
<td>Eye Dam. 1, H318, Aquatic Acute 3, H402</td>
</tr>
</tbody>
</table>

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).

Inhalation: If inhaled, remove to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

Skin Contact: Remove contaminated clothing. Gently wash with plenty of soap and water followed by rinsing with water for at least 15 minutes. Call a POISON CENTER or doctor/physician if you feel unwell. Wash contaminated clothing before reuse.

Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

Ingestion: Rinse mouth. Do not induce vomiting. Immediately call a POISON CENTER or doctor/physician.

Most Important Symptoms and Effects Both Acute and Delayed

General: Exposure may produce an allergic reaction. Causes skin irritation. Causes serious eye irritation.

Inhalation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin Contact: Causes skin irritation. Exposure may produce an allergic reaction.

Eye Contact: Causes serious eye irritation.

Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: Not available

Indication of Any Immediate Medical Attention and Special Treatment Needed

If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not flammable.

Explosion Hazard: Product is not explosive.

Reactivity: None known.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Do not allow run-off from fire fighting to enter drains or water courses.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.
**Hazardous Combustion Products:** Carbon oxides (CO, CO₂). Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

**Reference to Other Sections**
Refer to section 9 for flammability properties.

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**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**Personal Precautions, Protective Equipment and Emergency Procedures**

**General Measures:** Do not get in eyes, on skin, or on clothing.

**For Non-Emergency Personnel**

**Protective Equipment:** Use appropriate personal protection equipment (PPE).

**Emergency Procedures:** Evacuate unnecessary personnel.

**For Emergency Personnel**

**Protective Equipment:** Equip cleanup crew with proper protection.

**Emergency Procedures:** Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

**Environmental Precautions**
Prevent entry to sewers and public waters.

**Methods and Material for Containment and Cleaning Up**

**For Containment:** Absorb and/or contain spill with inert material, then place in suitable container.

**Methods for Cleaning Up:** Clean up spills immediately and dispose of waste safely.

**Reference to Other Sections**
See heading 8, Exposure Controls and Personal Protection. Concerning disposal elimination after cleaning, see item 13.

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**SECTION 7: HANDLING AND STORAGE**

**Precautions for Safe Handling**

**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.

**Conditions for Safe Storage, Including Any Incompatibilities**

**Storage Conditions:** Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Store away from incompatible materials.

**Incompatible Materials:** Strong acids, strong bases, strong oxidizers. Amines.

**Specific End Use(s):** Epoxy

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control Parameters**

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

**Exposure Controls**

**Appropriate Engineering Controls:** Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Provide sufficient ventilation to keep vapors below permissible exposure limit. Ensure all national/local regulations are observed.

**Personal Protective Equipment:** Protective clothing. Safety glasses. Gloves. Insufficient ventilation: wear respiratory protection.

**Materials for Protective Clothing:** Chemically resistant materials and fabrics.

**Hand Protection:** Wear chemically resistant protective gloves.

**Eye Protection:** Chemical goggles or safety glasses.
Skin and Body Protection: Wear suitable protective clothing.
Respiratory Protection: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.
Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Translucent, Clear</td>
</tr>
<tr>
<td>Odor</td>
<td>Not available</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Freezing Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 93 °C Closed Cup (199.40 °F)</td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Lower Flammable Limit</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper Flammable Limit</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative Vapor Density at 20 °C</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative Density</td>
<td>1.1 – 1.2</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility</td>
<td>Not available</td>
</tr>
<tr>
<td>Partition Coefficient: N-Octanol/Water</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosion Data – Sensitivity to Mechanical Impact</td>
<td>Not expected to present an explosion hazard due to mechanical impact.</td>
</tr>
<tr>
<td>Explosion Data – Sensitivity to Static Discharge</td>
<td>Not expected to present an explosion hazard due to static discharge.</td>
</tr>
</tbody>
</table>

SECTION 10: STABILITY AND REACTIVITY

Reactivity: None known.
Chemical Stability: Stable under recommended handling and storage conditions (see section 7).
Possibility of Hazardous Reactions: Hazardous polymerization will not occur.
Conditions to Avoid: Direct sunlight. Extremely high or low temperatures.
Incompatible Materials: Strong acids, strong bases, strong oxidizers.
Hazardous Decomposition Products: Carbon oxides (CO, CO₂). Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity: Not classified
LD50 and LC50 Data: Not available
Skin Corrosion/Irritation: Causes skin irritation.
Serious Eye Damage/Irritation: Causes serious eye irritation.
Respiratory or Skin Sensitization: May cause an allergic skin reaction.
Germ Cell Mutagenicity: Not classified
Teratogenicity: Not available
Carcinogenicity: Not classified
Specific Target Organ Toxicity (Repeated Exposure): Not classified
Reproductive Toxicity: Not classified
Specific Target Organ Toxicity (Single Exposure): Not classified
Aspiration Hazard: Not classified
Symptoms/Injuries After Inhalation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/Injuries After Skin Contact: Exposure may produce an allergic reaction.
Symptoms/Injuries After Eye Contact: Causes serious eye irritation.
Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Bisphenol A-epichlorohydrin polymer (25068-38-6)
- LD50 Oral Rat: > 2000 mg/kg
- LD50 Dermal Rat: > 2000 mg/kg

(3-(2,3-Epoxypropoxy)propyl)trimethoxysilane (2530-83-8)
- LD50 Oral Rat: 8025 mg/kg
- LD50 Dermal Rabbit: 4250 mg/kg

SECTION 12: ECOLOGICAL INFORMATION

Toxicity
Ecology - General: Toxic to aquatic life with long lasting effects.

Bisphenol A-epichlorohydrin polymer (25068-38-6)
- LOEC (acute): 1 mg/l Daphnia magna
- NOEC chronic crustacea: 0.3 mg/l Daphnia magna

(3-(2,3-Epoxypropoxy)propyl)trimethoxysilane (2530-83-8)
- LC50 Fish 1: 55 mg/l (Exposure time: 96 h - Species: Cyprinus carpio)
- EC50 Daphnia 1: 710 mg/l (Exposure time: 48 h - Species: Daphnia magna)
- ErC50 (algae): 350 mg/l Exposure time: 96 h - Species: Pseudokirchnerella subcapitata)

Persistence and Degradability: Not available
Bioaccumulative Potential: Not available
Mobility in Soil: Not available
Other Adverse Effects: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

SECTION 14: TRANSPORT INFORMATION

In Accordance with DOT: Not regulated for transport
In Accordance with IMDG: Not regulated for transport
In Accordance with IATA: Not regulated for transport
This product qualifies for the marine pollutant exceptions set by DOT 171.4(c)(2), IMDG 2.10.2.7 and IATA SP A197 and is not subject to the regulations by ground, vessel or air.
In Accordance with TDG: Not regulated for transport
This product meets the specifications set forth by Special Provision 99.
## SECTION 15: REGULATORY INFORMATION

### US Federal Regulations

<table>
<thead>
<tr>
<th>Substance</th>
<th>SARA Section 311/312 Hazard Classes</th>
<th>WHMIS Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gorilla Epoxy - Resin</td>
<td>Immediate (acute) health hazard</td>
<td>Class D Division 2 Subdivision B - Toxic material causing other toxic effects</td>
</tr>
</tbody>
</table>

**Gorilla Epoxy - Resin**

### Bisphenol A-epichlorohydrin polymer (25068-38-6)

- Listed on the United States TSCA (Toxic Substances Control Act) inventory
- **WHMIS Classification**: Class D Division 2 Subdivision B - Toxic material causing other toxic effects

### (3-(2,3-Epoxypropoxy)propyl)trimethoxysilane (2530-83-8)

- Listed on the United States TSCA (Toxic Substances Control Act) inventory
- **WHMIS Classification**: Class D Division 2 Subdivision B - Toxic material causing other toxic effects

### US State Regulations

<table>
<thead>
<tr>
<th>Substance</th>
<th>WHMIS Classification</th>
</tr>
</thead>
</table>

### Canadian Regulations

**Gorilla Epoxy - Resin**

**WHMIS Classification**: Class D Division 2 Subdivision B - Toxic material causing other toxic effects

**Bisphenol A-epichlorohydrin polymer (25068-38-6)**

- Listed on the Canadian DSL (Domestic Substances List)
- **WHMIS Classification**: Class D Division 2 Subdivision B - Toxic material causing other toxic effects

**(3-(2,3-Epoxypropoxy)propyl)trimethoxysilane (2530-83-8)**

- Listed on the Canadian DSL (Domestic Substances List)
- **WHMIS Classification**: Class D Division 2 Subdivision B - Toxic material causing other toxic effects

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

## SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

- **Revision Date**: 03/14/2018
- **Other Information**: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

### GHS Full Text Phrases:

- **Aquatic Acute 3**: Hazardous to the aquatic environment - Acute Hazard Category 3
- **Aquatic Chronic 2**: Hazardous to the aquatic environment - Chronic Hazard Category 2
- **Eye Dam. 1**: Serious eye damage/eye irritation Category 1
- **Eye Irrit. 2A**: Serious eye damage/eye irritation Category 2A
- **Skin Irrit. 2**: Skin corrosion/irritation Category 2
- **Skin Sens. 1**: Skin sensitization Category 1
- **H315**: Causes skin irritation
- **H317**: May cause an allergic skin reaction
- **H318**: Causes serious eye damage
- **H319**: Causes serious eye irritation
- **H402**: Harmful to aquatic life
H411 Toxic to aquatic life with long lasting effects

Party Responsible for the Preparation of This Document
The Gorilla Glue Company
+1 513-271-3300

The information presented in this Safety Data Sheet was prepared by qualified personnel and to the best of our knowledge is true and accurate. The information and recommendations are furnished for this product with the understanding that the purchaser will independently determine the suitability of the product for this purpose. This data does not constitute a warranty, expressed or implied, statutory or otherwise, nor is it representation for which The Gorilla Glue Company assumes legal responsibility. The data is submitted for the user’s information and consideration only. Any use of this product must be determined by the user to be in accordance with applicable federal, state, provincial and local laws and regulations.

North America GHS US 2012 & WHMIS 2 GG