



**MSDS for Product Number: 21552**

**Issue Date:** January 9<sup>th</sup> 2009

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**Section 1: Product and Company Identification**

**Product Name:** Hydrophobic Silicon Nitride Support Film

**Formula:** Si/SiN with 5nm atomic layer-deposited alumina (Al<sub>2</sub>O<sub>3</sub>) and 1nm tridecafluoro-1,1,2,2-tetrahydro-octyl-methyl-bis(dimethylamino)silane (Supplier: Gelest, Inc., Morrisville, PA 19067, phone 1-215 547 1015)

**Company Name:** Ted Pella, Inc., and PELCO International, P.O. Box 492477, Redding, CA 96049-2477

**Domestic Phone:** (800) 237-3526 (Mon-Thu. 6:00AM to 4:30PM; Fri 6:00AM to 4:00PM PST)

**International Phone:** (01) (530) 243-2200 (Mon-Thu. 6:00AM to 4:30PM; Fri 6:00AM to 4:00PM PST)

**Chemtrec Emergency Number:** 1-800-424-9300 (24 hrs.)

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**Section 2: Composition Information on Ingredients**

This product contains:

Component	CAS #	EINECS #	Approximate Wt. %
Silicon	7440-21-3	231-130-8	99.95
Silicon nitride	12033-89-5	234-796-8	0.025
Silicon dioxide	7631-86-9	233-232-8	0.025
Alumina	1344-28-1	215-691-6	0.002
tridecafluoro-1,1,2,2-tetrahydro-octyl-methyl-bis(dimethylamino)silane	Not available	Not available	0.0004

**Physical Characteristics:** Appearance: Solid 3.0mm disk with a blue color from the silicon dioxide/silicon nitride thin film.

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## Section 3: Hazard Identification

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### Emergency Overview:

This product is manufactured under cleanroom conditions and is effectively in solid form as received. The silicon nitride membrane is 50 to 200 nanometers in scale and can be fractured if handled without due care, potentially releasing a small number of microscopic particles in the vicinity of the user that may act as an irritant. Whilst not the intended application of this product, if it is ground to a powder, the dust created in the process can be irritating.

**Routes of Entry:** Eyes, skin, ingestion and inhalation

### Potential Health Effects:

**Eyes:** May cause eye irritation if placed in direct contact

**Skin:** May cause skin irritation if placed in direct contact

**Ingestion:** May be harmful, effects not known

**Inhalation:** Unless ground to a powder or heated to a high temperature, exposure to this product by inhalation is not known to cause any deleterious health effects.

Accidental fracture of the membrane by the user could generate microscopic particles that may cause irritation to the upper respiratory tract.

The product is exposed to temperatures > 1050°C during manufacture and therefore it is unlikely that the user will be exposed to volatile compounds unless heating the product to temperatures approaching the melting point or boiling point of the materials.

**Acute Health Hazards:** No data available

### Chronic Health Hazards:

Carcinogenic effects: No data available

Mutagenic effects: No data available

Teratogenic effects: No data available

Developmental toxicity: No data available

**Medical Conditions Generally Aggravated by Exposure:** Repeated or prolonged exposure is not known to aggravate any medical condition.

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## Section 4: First Aid Measures

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**Eye Contact:** Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes. Seek medical attention if irritation continues.

**Skin Contact:** Wash with soap and water. Cover the irritated skin with an emollient. Seek medical attention if irritation develops.

**Serious Skin Contact:** No data available

**Inhalation:** If inhaled, remove victim to fresh air. If breathing is difficult, give oxygen. If not breathing, administer artificial respiration. Seek medical attention.

**Serious Inhalation:** Evacuate victim to a safe area with fresh air as soon as possible. Loosen tight clothing such as collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If victim is not breathing, perform mouth-to-mouth resuscitation. Seek medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Loosen tight clothing such as collar, tie, belt or waistband. Seek medical attention.

**Serious Ingestion:** No data available

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## Section 5: Fire-Fighting Measures

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**Flash Point:** Non-flammable

**Flammable Limits in Air:** Lower: N/A, Upper: N/A

**Auto-Ignition Temperature:** N/A

**Extinguishing Media:** Use carbon dioxide, dry chemical extinguishing agents, dry sand or dry ground dolomite.

**Special Fire Fighting Procedures:** No special fire-fighting procedures needed. Use normal procedures that include wearing NIOSH/MSHA-approved self-contained breathing apparatus, flame and chemical resistant clothing; hats, boots and gloves. If without risk, remove material from fire area.

**Unusual Fire & Explosion Hazard:** None known

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## Section 6: Accidental Release Measures

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**Overview:** The use of personal protective equipment as outlined in Section 8 is recommended.

**Spills/Leaks:** Consult state, local or federal EPA regulations for proper disposal.

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## Section 7: Handling and Storage

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**Handling:** This product need to be handled with the appropriate-sized tweezers to avoid direct contact with skin.

**Storage:** Store in a cool, dry, well-ventilated area away from incompatible substances.

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## Section 8: Exposure Controls and Personal Protection

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**Engineering Controls:** None required if product is used as intended

**Ventilation:** Laboratory fume hood

**Respiratory Protection:** Use a NIOSH/MSHA-approved dust respirator.

**Eye Protection:** Wear appropriate ANSI-approved safety goggles.

**Skin Protection:** Avoid direct contact with skin by the use of tweezers.

**Other Protective Clothing or Equipment:** Use normal laboratory wear.

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## Section 9: Physical and Chemical Properties

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### Silicon

Physical state:	Solid
Appearance:	Silver-gray
Odor:	None
pH:	N/A
Vapor pressure:	1 mmHg at 1724°C

Vapor density:	Unknown
Evaporation rate:	N/A
Viscosity:	N/A
Boiling point:	2355°C
Melting point:	1410°C
Decomposition temperature:	Not available
Solubility:	Insoluble in water
Density:	2.33 g/cm <sup>-3</sup>
Molecular formula:	Si
Molecular weight:	28.085

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### Silicon Nitride

Physical state:	Solid
Appearance:	Green through blue
Odor:	None
pH:	N/A
Vapor pressure:	N/A
Vapor density:	N/A
Evaporation rate:	N/A
Viscosity:	N/A
Boiling point:	N/A - sublimes
Melting point:	1900°C
Decomposition temperature:	Not available
Solubility:	Insoluble in water
Density:	~2.9 g/cm <sup>-3</sup>
Molecular formula:	SiN
Molecular weight:	42.092

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### Silicon Dioxide

Physical state:	Solid
Appearance:	Transparent
Odor:	None

pH:	N/A
Vapor pressure:	N/A
Vapor density:	N/A
Evaporation rate:	N/A
Viscosity:	N/A
Boiling point:	Not available
Melting point:	1610°C
Decomposition temperature:	Not available
Solubility:	Insoluble in water
Density:	2.2 g/cm <sup>-3</sup>
Molecular formula:	SiO <sub>2</sub>
Molecular weight:	59.966758

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### Aluminum Oxide

Physical state:	Solid
Appearance:	Transparent
Odor:	None
pH:	N/A
Vapor pressure:	N/A
Vapor density:	N/A
Evaporation rate:	N/A
Viscosity:	N/A
Boiling point:	2977°C
Melting point:	2030°C
Decomposition temperature:	Not available
Solubility:	Insoluble in water
Density:	4.0 g/cm <sup>-3</sup>
Molecular formula:	Al <sub>2</sub> O <sub>3</sub>
Molecular weight:	101.961

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### Tridecafluoro-1,1,2,2-Tetrahydro-Octyl-Methyl-bis(Dimethylamino)Silane

Physical state:	Solid
Appearance:	Transparent
Odor:	None

pH:	N/A
Vapor pressure:	N/A
Vapor density:	N/A
Evaporation rate:	N/A
Viscosity:	N/A
Boiling point:	Not available
Melting point:	Not available
Decomposition temperature:	Not available
Solubility:	Insoluble in water
Density:	1.45 g/cm <sup>-3</sup>
Molecular formula:	(C <sub>8</sub> F <sub>13</sub> H <sub>4</sub> (CH <sub>3</sub> )Si(N(CH <sub>3</sub> ) <sub>2</sub> ) <sub>2</sub> )
Molecular weight:	478.368

## Section 10: Stability and Reactivity

**Chemical Stability:** Stable under normal temperatures and pressures

**Conditions to Avoid:** Incompatible materials, fracture of membrane, moisture, and excessive temperatures leading to sublimation and melting

**Incompatibilities with Other Materials:** Strong oxidizing agents

**Hazardous Decomposition Products:** Irritating, toxic fumes and gases based on oxides of silicon

**Hazardous Polymerization:** No information available

## Section 11: Toxicological Information

When used as intended this product is generally regarded as safe. A typical TLV (TWA) is 10mg/m<sup>3</sup>

**CAS# 7440-21-3:** Oral–Rat: LD<sub>50</sub> = 3160 mg/kg. Draize test–rabbit, eye: 3mg: mild

**Carcinogenicity:** IARC Undefined

**Epidemiology:** IARC Undefined

**Teratogenicity:** No information available

**Reproductive Effects:** No information available

**Neurotoxicity:** No information available

**Mutagenicity:** No information available

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## Section 12: Ecological Information

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**Environmental:** When used as intended as a TEM specimen support film, the disposal of this product is to be guided by additional substances or materials with which the product has been in contact. If the product does not come into contact with additional substances or materials, it can be disposed of as an inert material. No adverse environmental impacts are known. The product is non-volatile, insoluble in water and will not biodegrade.

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## Section 13: Disposal Considerations

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The product should be disposed of in a manner that is consistent with local, state and federal environmental control regulations.

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## Section 14: Transport Information

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<b>DOT Shipping Name:</b>	Not regulated
<b>DOT Hazard Class:</b>	None
<b>Product RQ:</b>	None
<b>Technical shipping name:</b>	Metal alloy
<b>UN or NA number:</b>	None

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## Section 15: Regulatory Information

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### United States of America

**TSCA:** CAS# 7440-21-3 and CAS# 7631-86-9/112926-00-8 are listed on the TSCA inventory. These materials do not contain any Class 2 ozone depleters.

**Clean Water Act:** None of the chemicals in this product is listed as Hazardous Substances under the CWA. None of the chemicals in this product is listed as Priority Pollutants under the CWA. None of the chemicals in this product is listed as Toxic Pollutants under the CWA.

**OSHA:** None of the chemicals in this product is considered highly hazardous by OSHA.

### HMIS (U.S.A.):

**Health Hazard:** 1

**Fire Hazard:** 0  
**Reactivity:** 0  
**Personal Protection:** E

**National Fire Protection Association (U.S.A.):**

**Health Hazard:** 1  
**Fire Hazard:** 0  
**Reactivity:** 0

**Specific Hazard:** No data available

**Protective Equipment:** Gloves, tweezers, lab coat, dust respirator and safety glasses

**Federal and State Regulations:**

California Director's list of hazardous substances: silicon, silicon dioxide (amorphous)

Florida RTK: silicon

Minnesota RTK: silicon, silicon dioxide (amorphous)

Massachusetts RTK: silicon dioxide (amorphous)

New Jersey: silicon, silicon dioxide (amorphous)

Pennsylvania RTK: silicon, silicon dioxide (amorphous)

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**European and International Regulations:**

**DSCL (EEC):** This product is not classified according to EU regulations. Not applicable.

**EINECS:** This product is on the European Inventory of Existing Commercial Chemical Substances.

**European Labeling in Accordance with EC Directives:**

Hazard Symbols: Not available  
Risk Phrases: Not available  
Safety Phrases: WGK (Water Danger/Protection)  
CAS# 7440-21-3: No information available

**Canadian Regulations:**

**WHMIS (Canada):** Not controlled under WHMIS (Canada)

CAS#s 7440-21-3, 7631-86-9, 112926-00-8 and 12033-89-5 are listed on Canada's DSL List.  
CAS#s 7440-21-3, and 12033-89-5 are not listed on Canada's Ingredient Disclosure List.  
CAS#s 7631-86-9 and 112926-00-8 are listed on Canada's Ingredient Disclosure List.

### Exposure Limits in Other Countries:

CAS# 7440-21-3:

OEL-Australia:	TWA 10 mg/m <sup>3</sup>
OEL-Belgium:	TWA 10 mg/m <sup>3</sup>
OEL-Denmark:	TWA 10 mg/m <sup>3</sup>
OEL-France:	TWA 10 mg/m <sup>3</sup>
OEL-Korea:	TWA 10mg/m <sup>3</sup>
OEL-The Netherlands:	TWA 10 mg/m <sup>3</sup>
OEL-Switzerland:	TWA 4 mg/m <sup>3</sup>
OEL-United Kingdom:	TWA 10 mg/m <sup>3</sup> (total dust)
OEL-United Kingdom:	TWA 5 mg/m <sup>3</sup> (resp. dust)
OEL in Bulgaria, Columbia, Jordan, Korea:	Check with ACGIH TLV
OEL in New Zealand, Singapore, Vietnam:	Check with ACGI TLV

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## Section 16: Other Information

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**Disclaimer of Liability:** This product and materials supplied by Ted Pella, Inc., are not designed, warranted or certified for applications that involve implantation in the body; direct or indirect contact with the blood pathway; contact with bone, tissue, tissue fluid, or blood; or prolonged contact with mucous membranes.

Ted Pella, Inc., makes no warranty of any kind regarding the information furnished herein. Users should independently determine the suitability and completeness of information from all sources. While this data is presented in good faith and believed to be accurate, it should be considered only as a supplement to other information gathered by the User. It is the User's responsibility to ensure the proper use and disposal of these materials as well as the safety and health of all personnel who may work with or otherwise come into contact with these materials.