MATERIAL SAFETY DATA SHEET

Product No.: 16047 PELCO® High Performance Silver Paste 50g
Revision Date: 06/30/2009

1. MATERIAL IDENTIFICATION

Product Name: PELCO® High Performance Silver Paste
Product Description: Silver, Odorless Paste
Product Use: High Temperature Adhesive System
Manufacturer: Ted Pella, Inc. and PELCO International, P.O. Box 492477, Redding, CA 96049-2477
Telephone: Domestic Phone (800) 237-3526 (Mon-Thu. 6:00AM to 4:30PM PST; Fri 6:00AM to 4:00PM PST)
International Phone (01) (530) 243-2200 (Mon-Thu. 6:00AM to 4:30PM PST; Fri 6:00AM to 4:00PM PST)
Emergency Phone: Chemtrec Emergency Number 1-800-424-9300 24 hrs a day.

2. COMPOSITION

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS #</th>
<th>ACGIH TLV (mg/m³)</th>
<th>OSHA PEL (mg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silver Compounds, as Ag</td>
<td>7440-22-4</td>
<td>0.1</td>
<td>0.01</td>
</tr>
<tr>
<td>Silicate Solution</td>
<td>1344-09-8</td>
<td>N/E</td>
<td>N/E</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Notes:
1) This product is a liquid mixture and all powders are encapsulated.
2) Exposure values shown for guidance only. Please follow applicable regulations.

3. HAZARDS IDENTIFICATION

Emergency Overview: Silver, odorless, paste. May cause moderate irritation to eyes, skin, and digestive tract.
Eye Contact: May cause moderate irritation to the eyes.
Skin Contact: May cause moderate irritation to the skin.
Inhalation Acute: Mists may cause irritation to upper respiratory tract.
Ingestion Acute: May cause irritation to mouth, esophagus, and stomach.
Chronic Hazards: No known chronic hazards. Not listed on NTP, IARC or OSHA as carcinogen.
Physical Hazards: Spilled material is slippery. Dries to form a glassy film that can cut skin.

HMIS:
Health: 1
Flammability: 0
Reactivity: 0
Personal Protection: C

4. FIRST AID MEASURES

Eye Exposure: Hold eyelids open and flush with a steady, gentle stream of water for at least 15 minutes. Seek immediate medical attention, preferably with an ophthalmologist. If a physician is not immediately available, eye irrigation should be continued for an additional 15 minutes.

Skin Exposure: Immediately wipe excess material off skin with a dry cloth then wash with plenty of soap and water for at least 5 minutes. See medical attention if irritation develops or persists. Remove contaminated clothing and shoes and clean thoroughly before re-use.

Inhalation: Remove from immediate source of exposure and assure that victim is breathing. If not breathing, administer cardio-pulmonary resuscitation (CPR). If breathing is difficult, administer oxygen if available. Seek medical attention.
**Ingestion:**
If swallowed, do not induce vomiting. If victim is conscious and alert, give 1-2 glasses of water to drink. Do not give anything by mouth to an unconscious person. Seek medical attention immediately. Do not leave victim unattended. To prevent aspiration of swallowed product, lay victim on side with head lower than waist. Vomiting may occur spontaneously. If vomiting occurs and the victim is conscious, give water to further dilute the chemical.

**Medical Conditions Possibly Aggravated by Exposure:**
Inhalation of product may aggravate existing chromic respiratory problems such as asthma, emphysema or bronchitis. Skin contact may aggravate existing skin disease.

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### 5. FIRE FIGHTING MEASURES

| **Flash Point:** | Not applicable |
| **Flammable Limits:** | This material is non-combustible. |
| **Extinguishing Media:** | This material is compatible with all extinguishing media. |
| **Special Fire Fighting Procedures:** | Firefighters should wear NIOSH/MSHA approved positive pressure breathing apparatus with full face-piece and full chemical resistant protective clothing. Dike area to prevent runoff and contamination of water sources. Dispose of fire control water later. |

**Unusual Fire and Explosion Hazards:** This material is non-combustible.

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### 6. ACCIDENTAL RELEASE MEASURES

**Personal Protection:**
Wear chemical goggles, body-covering protective clothing, chemical resistant gloves, and rubber boots. Use NIOSH approved respirator where mist occurs.

**Spill Cleanup:**
Mop up and neutralize liquid, then discharge to sewer in accordance with federal, state and local regulations or permits. Flush area with water to complete cleanup. Exercise caution during neutralization as heat may be generated.

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### 7. HANDLING AND STORAGE

**Handling:**
Avoid contact with eyes, skin and clothing. Avoid breathing spray mist. Keep container closed. Promptly clean residue from closures with cloth dampened with water. Promptly clean up spills.

**Storage:**
Store in an area that is cool, dry, well ventilated, away from combustible material, and away from ignition sources. Keep containers closed. Store in clean plastic or stainless steel containers.

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### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:**
Use with adequate ventilation. Keep containers closed. Safety shower and eyewash fountain should be within direct access.

**Respiratory Protection:**
This product is not considered respirable in either the paste or cured adhesive forms. However, if the cured adhesive is polished, ground or chipped during processing, handling or use, powders may be released as airborne respirable particles. In these instances, appropriate personal protection equipment and local ventilation controls must be employed. If exposure limits are exceeded and local ventilation is unavailable, a supplied-air respirator or a self-contained NIOSH-approved dust and mist respirator is required.

**Skin Protection:**
Wear body-covering protective clothing and gloves.

**Eye Protection:**
Wear chemical goggles.

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### 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and chemical here represent typical properties of this product. Contact Technical Sales for exact specifications.

| **Appearance:** | Viscous paste |
| **Color:** | Silver |
| **Odor:** | Odorless |
| **pH:** | > 11.0 |
| **Specific Gravity, g/cc** | 2.3 |
| **Water Solubility:** | Soluble |
| **Melting Point Range:** | Not available |
| **Boiling Point Range:** | Not available |
| **Vapor Pressure:** | Not available |
| **Vapor Density (air=1):** | Not available |
| **VOC Content, g/l:** | 0.00 |
10. STABILITY AND REACTIVITY

**Chemical Stability:** This material is stable under all conditions of use and storage.

**Conditions to Avoid:** Flammable hydrogen gas may be produced on contact with aluminum, tin, lead, and zinc.

**Materials to Avoid:** Gels and generates heat when mixed with acid. May react with ammonium salts resulting in evolution of ammonia gas.

**Hazardous Decomposition Products:** None.

**Hazardous Polymerization:** Will not occur.

11. TOXICOLOGICAL INFORMATION

**Acute Toxicity Data:** Not available

**Chronic Toxicity Data:** Not available

12. ECOLOGICAL INFORMATION

**Ecotoxicity:** Not tested

**Environmental Fate:** Not tested

**Physical/Chemical:** Sinks and mixes with water. Only water will evaporate from this material.

13. DISPOSAL CONSIDERATIONS

**Disposal Method:** Dispose in accordance with federal, state and local regulations and permits.

14. TRANSPORTATION INFORMATION

**DOT UN Status:** The material is not a regulated hazardous material for transportation.

15. REGULATORY INFORMATION

**U.S. Federal Regulations**

**CERCLA:** No CERCLA reportable quantity has been established for this material.

**TSCA:** All ingredients of this material are listed on the TSCA inventory.

**SARA Title III**

**Sections 302, 304, 313:** This product does not contain any substances reportable under these sections.

**Sections 311, 312:**

<table>
<thead>
<tr>
<th>Hazard Classes</th>
<th>Yes/No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fire Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactivity Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Pressure Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Immediate Hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Delayed Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

**International Inventory**

<table>
<thead>
<tr>
<th>International Inventory</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canada (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe (EINECS/ELINCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Australia (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Japan (MITI)</td>
<td>Yes</td>
</tr>
<tr>
<td>South Korea (KECL)</td>
<td>Yes</td>
</tr>
</tbody>
</table>
16. OTHER INFORMATION

NFPA:  
Health:  1  
Flammability:  0  
Reactivity:  0  

Key Legend Information

ACGIH  
American Conference of Governmental Industrial Hygienists  
ARD  
International Agency for Research on Cancer  
CAS  
Chemical Abstract Service  
CERCLA  
Comprehensive Environmental Response, Compensation & Liability Act  
DSL  
Domestic Substance List  
HMIS  
Hazardous Materials Identification System  
ND  
Not Determined  
NE  
Not Established  
NFPA  
National Fire Protection Association  
NIOSH  
National Institute for Occupational Safety & Health  
NTP  
National Toxicology Program  
OSHA  
Occupational Safety and Health Administration  
PEL  
Permissible Exposure Limit  
RTECS  
Registry of Toxic Effects of Chemical Substances  
SARA  
Superfund Amendments & Reauthorization Act  
SARA Title III  
Emergency Planning & Community Right to Know Act  
SARA Section 302  
Extremely Hazardous Substances  
SARA Section 304  
Emergency Release  
SARA Section 311  
MSDS/List of Chemicals & Hazardous Inventory  
SARA Section 312  
Emergency & Hazardous Inventory  
SARA Section 313  
Toxic Chemicals & Release Reporting  
STEL  
Short Term Exposure Limit  
TLV  
Threshold Limit Value  
TWA  
Time Weighted Average

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