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### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE FM POXY PAK 1OZ PT B  
**Product type:** Epoxy Hardener  
**Company address:**  
 Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**Item No. :** 1166731\_193468 / IDH No. 1167016  
**Region:** United States  
**Contact Information:**  
 Telephone: (860) 571-5100  
 Emergency telephone: (860) 571-5100  
 Internet: www.henkelna.com

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Pentaerythritol-PO-mercaptoglycerol 72244-98-5	60-100	None	None	None
N-(2-Aminoethyl)piperazine 140-31-8	5-10	None	None	None
Aliphatic amines Proprietary	5-10	None	None	None
Phenol, 2,4,6- tris[(dimethylamino)methyl] 90-72-2	5-10	None	None	None
Silica, amorphous, fumed, crystalline-free 112945-52-5	1-5	10mg/m <sup>3</sup> TWA inhalable 3mg/m <sup>3</sup> TWA respirable	6mg/m <sup>3</sup> TWA	None

### 3. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

**Physical state:** Liquid  
**Color:** Amber Clear  
**Odor:** Mercaptan, Amine

HMIS:

**HEALTH:** 3  
**FLAMMABILITY:** 1  
**PHYSICAL HAZARD:** 1  
**Personal Protection:** See Section 8

**DANGER:** CAUSES EYE, SKIN AND RESPIRATORY TRACT BURNS.  
 MAY CAUSE ALLERGIC SKIN REACTION.  
 HARMFUL IF SWALLOWED OR ABSORBED THROUGH SKIN.

**Relevant routes of exposure:** Eye contact, Ingestion, Inhalation, Skin contact

#### Potential Health Effects

**Inhalation:** Respiratory tract burns. May cause respiratory tract irritation. May cause irritation to nose and throat. Lung damage.  
**Skin contact:** May cause skin burns. Allergic skin reaction. May be harmful if absorbed through skin. Rash. Redness. Tissue damage.  
**Eye contact:** Burns. Severe eye irritation. Redness. Tissue damage.  
**Ingestion:** May be harmful if swallowed. May cause burns of mouth and throat if swallowed.

**Existing conditions aggravated by exposure:**

Skin disorders. Skin allergies. Respiratory disorders. Eye disorders. Asthma.

**See Section 11 for additional toxicological information.**

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention if symptoms occur.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get medical attention immediately.
<b>Notes to physician:</b>	None.

#### 5. FIRE-FIGHTING MEASURES

<b>Flash point:</b>	Greater than 93°C (200°F) Tagliabue closed cup
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits-lower %:</b>	Not available
<b>Flammable/Explosive limits-upper %:</b>	Not available
<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In the event of fire, cool tanks with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Ammonia. Amines. Nitric acid. Nitrosamines. Irritating organic fragments.

#### 6. ACCIDENTAL RELEASE MEASURES

<b>Environmental precautions:</b>	Prevent product from entering drains or open waters.
<b>Clean-up methods:</b>	Remove all ignition sources. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water. Store in a closed container until ready for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Keep away from heat, spark and flame. Do not breathe mist or vapors. Keep container closed. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.
<b>Storage:</b>	Store at or below 37.8°C (100°F). Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
<b>Incompatible products:</b>	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

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**Skin protection:** Chemical resistant, impermeable gloves. Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

**Eye/face protection:** Chemical splash goggles or safety glasses with side shields.

See Section 2 for exposure limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Liquid  
**Color:** Amber Clear  
**Odor:** Mercaptan, Amine  
**Vapor pressure:** Not available  
**pH:** Not applicable  
**Boiling point/range:** Not available  
**Melting point/range:** Not available  
**Specific gravity:** 1.04  
**Vapor density:** Not available  
**Evaporation rate:** Not available  
**Solubility in water:** Slightly soluble  
**Partition coefficient (n-octanol/water):** Not available  
**VOC content:** 3.7%; 0.377 grams/liter

## 10. STABILITY AND REACTIVITY

**Stability:** Stable

**Hazardous polymerization:** Will not occur.

**Hazardous decomposition products:** None

**Incompatibility:** Strong acids. Strong oxidizers. Halogenated compounds. Strong mineral acids. Reactive metals. Calcium hypochlorite. Sodium hypochlorite. Nitrous acid and other nitrosating agents.

**Conditions to avoid:** Excessive heat. Storage with incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

### Carcinogen Status

<b>Hazardous components</b>	<b>NTP Carcinogen</b>	<b>IARC Carcinogen</b>	<b>OSHA Carcinogen</b>
Pentaerythritol-PO-mercaptoglycerol 72244-98-5	No	No	No
N-(2-Aminoethyl)piperazine 140-31-8	No	No	No
Aliphatic amines Proprietary	No	No	No
Phenol, 2,4,6- tris[(dimethylamino)methyl] 90-72-2	No	No	No
Silica, amorphous, fumed, crystalline-free 112945-52-5	No	No	No

### Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Pentaerythritol-PO-mercaptoglycerol 72244-98-5	No data
N-(2-Aminoethyl)piperazine 140-31-8	Irritant, Corrosive, Allergen
Aliphatic amines Proprietary	No data
Phenol, 2,4,6- tris[(dimethylamino)methyl] 90-72-2	Allergen, Irritant
Silica, amorphous, fumed, crystalline-free 112945-52-5	Nuisance dust

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available

## 13. DISPOSAL CONSIDERATIONS

**Information provided is for unused product only.**

**Recommended method of disposal:** Dispose according to EPA and local governmental regulations.

**EPA hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

### U.S. Department of Transportation Ground (49 CFR):

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. ( Aminoethylpiperazine , Aliphatic amines )  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II  
**Exceptions:** (Not more than 1L) Consumer Commodity ORM-D

### International Air Transportation (ICAO/IATA):

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. ( Aminoethylpiperazine , Aliphatic amines )  
**Hazard class or division:** 8  
**Identification number:** UN2735  
**Packing group:** II

### Water Transportation (IMO/IMDG):

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. ( Aminoethylpiperazine , Aliphatic amines )  
**Hazard class or division:** 8  
**Identification number:** UN2735  
**Packing group:** II

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None.
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimus.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health Hazard
<b>CERCLA/SARA 313:</b>	None above reporting de minimus.
<b>California Proposition 65:</b>	No California Proposition 65 listed chemicals are known to be present.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Domestic Substances List.
<b>WHMIS hazard class:</b>	E, D.2.B

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: First issue.

Prepared by: Regulatory Affairs

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